

Material Safety Data Sheet

PM-125 Down-Hole Silicone Fluid

Data Prepared: October 25, 2012



SECTION I: IDENTIFICATION OF THE SUBSTANCE & THE COMPANY

Product Name: **PM-125 Down-Hole Silicone Fluid**

Provided by: **CLEARCO PRODUCTS CO. INC.,**
3430 G. Progress Drive
Bensalem, PA 19020 U.S.A.

Telephone No: 001 215 639-2640
Fax No: 001 215 639-2919
E-mail: info@clearcoproducts.com
Website: www.clearcoproducts.com

Emergency Telephone: CHEM TEL: 1-800-255-3924 (DOMESTIC)
+01-813-248-0585 (INTERNATIONAL)

General Description: Silicone
Physical Form: Liquid
Color: Colorless
Odor: No odor

NFPA Profile: Health 0 Flammability 1 Instability/Ractivity 0

Note: NFPA = National Fire Protection Association

SECTION II: HAZARDS IDENTIFICATION

POTENTIAL HEALTH EFFECTS

Acute Effects

Eye: Direct contact may cause temporary redness and discomfort.
Skin: No significant irritation expected from a single short-term exposure.
Inhalation: No significant effects expected from a single short-term exposure.
Oral: Low ingestion hazard in normal use.

Prolonged/Repeated Exposure Effects

Skin: No known applicable information.
Inhalation: No known applicable information.
Oral: No known applicable information.

Signs and Symptoms of Overexposure

No known applicable information.

Medical Conditions Aggravated by Exposure

No known applicable information.

The above listed potential effects of overexposure are based on actual data, results of studies performed upon similar compositions, component data and/or expert review of the product. Please refer to Section 11 for the detailed toxicology information.

SECTION III: COMPOSITION/INFORMATION ON INGREDIENTS

INGREDIENT	CAS No.	% Weight
Phenylmethylsiloxane	63148-52-7	100

SECTION IV: FIRST AID MEASURES

Eye Contact: Immediately flush with water.
Skin Contact: No first aid should be needed.

Inhalation: No first aid should be needed.
Oral: No first aid should be needed.
Notes to Physician: Treat symptomatically.

SECTION V: FIRE FIGHTING MEASURES

Flash Point: 631.4°F/ 333 °C (Cleveland Open Cup)
> 231.8°F/ >101 °C (Closed Cup)

Autoignition Temperature: Not determined.
Flammability Limits in Air: Not determined

Extinguishing Media: On large fires use dry chemical, foam or water spray. On Small fires use carbon dioxide (CO₂), dry chemical or water spray. Water can be used to cool fire exposed containers.

Fire Fighting Measures: Self-contained breathing apparatus and protective clothing should be worn in fighting large fires involving chemicals. Determine the need to evacuate or isolate the area according to your local emergency plan. Use water spray to keep fire exposed containers cool.

Unusual Fire Hazards:None

SECTION VI: ACCIDENTAL RELEASE MEASURES

Containment/Clean up:

Note: See section 8 for Personal Protective Equipment for Spills. Call (1-800-255-3924), if additional information is required.

SECTION VII: HANDLING AND STORAGE

Use with adequate ventilation. Traces of benzene (carcinogen) may form if heated in air above 300F (149C). Provide ventilation to control vapor exposure within inhalation guidelines when handling at elevated temperatures. Review the OSHA benzene regulation for detailed information on safe handling requirements. Avoid eye contact.

Use reasonable care and store away from oxidizing materials.

SECTION VIII: EXPOSURE CONTROLS/PERSONAL PROTECTION

Component Exposure Limits
There are no components with workplace exposure limits.

Engineering Controls

Local Ventilation: None should be needed.
General Ventilation: Recommended

Personal Protective Equipment for Routine Handling

Eyes: Use proper protection- safety glasses as a minimum
Skin: Washing at mealtime and end of shift is adequate
Suitable Gloves: Handle in accordance with good industrial hygiene and safety practices
Inhalation: No respiratory protection should be needed.
Suitable Respirator: None should be needed

Personal Protective Equipment for Spills

Eyes: Use proper protection-safety glasses as a minimum
Skin: Washing at mealtime and end of shift is adequate
Inhalation/Suitable Respirator: No respiratory protection should be needed
Precautionary Measures: Avoid eye contact. Use reasonable care

Comments: Traces of benzene (carcinogen) may form if heated in air above 300 F (149C). Provide ventilation to control vapor exposure within inhalation guidelines when handling at elevated temperatures. Review the OSHA benzene regulation for detailed information on safe handling requirements.

Note: These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions. For further information regarding aerosol inhalation toxicity, please refer to the guidance document regarding the use of silicone-based materials in aerosol applications that has been developed by the silicone industry (www.SEHSC.com) or contact Clearco Products customer service.

SECTION IX: PHYSICAL & CHEMICAL PROPERTIES

Physical Form	Liquid
Color	Colorless
Odor	Odorless
Specific Gravity @ 25 deg C	1.065
Viscosity	125 cSt
Freezing/Melting Point	Not determined
Boiling Point	> 65 deg C
Vapor Pressure @ 25 deg C	Not determined
Vapor Density	Not determined
Solubility in Water	Not determined
pH	Not determined
Volatile Content	Not determined
Flash Point	631.4°F/ 333 °C (Cleveland Open Cup) >213.8°F/ >101°C (Closed Cup)
Autoignition Temperature	Not determined
Flammability Limits in Air	Not determined

Note: The above information is not intended for use in preparing product specifications.

SECTION X: STABILITY AND REACTIVITY

Chemical Stability:	Stable
Hazardous Polymerization:	Hazardous polymerization will not occur.
Conditions to Avoid:	None
Material to Avoid:	Oxidizing material can cause a reaction.

Hazardous Decomposition Products

Thermal breakdown of this product during fire or very high heat conditions may evolve the following decomposition products: Carbon oxides and traces of incompletely burned carbon compounds. Silicon Dioxide. Formaldehyde.

SECTION XI: TOXICOLOGICAL INFORMATION

Special Hazard Information on Components
No known applicable information.

SECTION XII: ECOLOGICAL INFORMATION

Environmental Fate and Distribution:	Complete information is not yet available
Environmental Effects:	Complete information is not yet available
Fate and Effects in Waste Water Treatment Plants:	Complete information is not yet available

Ecotoxicity Classification Criteria

Hazard Parameters (LC50 or EC 50)	High	Medium	Low
Acute Aquatic Toxicity (mg/L)	<=1	>1 and <=100	>100
Acute Terrestrial Toxicity	<=100	>100 and <=2000	>2000

This table is adapted from "Environmental Toxicology and Risk Assessment", ASTM STP 1179, p.34, 1993.

This table can be used to classify the ecotoxicity of this product when ecotoxicity data is listed above. Please read the other information presented in the section concerning the overall ecological safety of this material.

SECTION XIII: DISPOSAL CONSIDERATIONS

RCRA Hazard Class (40 CFR 261)

When a decision is made to discard this material, as received, is it classified as a hazardous waste? No

State or local laws may impose additional regulatory requirements regarding disposal. Call (989) 496-6315, if additional information is required.

SECTION XIV: TRANSPORT INFORMATION

DOT Road Shipment Information (49 CFR 172.101)
Not subject to DOT.

Ocean Shipment (IMDG)
Not subject to IMDG code.

Air Shipment (IATA)
Not subject to IATA regulations

Call Clearco Products Co Inc, (215) 639-2640, if additional is required.

SECTION XV: REGULATORY INFORMATION

Contents of this MSDS comply with the OSHA Hazard Communication Standard 29 CFR 1910.1200.

TSCA Status: All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

EPA SARA Title III Chemical Listings

Section 302 Extremely Hazardous Substances (40 CFR 355):
None

Section 304 CERCLA Hazardous Substances (40 CFR 302):
None

Section 311/312 Hazard Class (40 CFR 370):

Acute:	No
Chronic:	No
Fire:	No
Pressure:	No
Reactive:	No

Section 313 Toxic Chemicals (40 CFR 372):
None present or none present in regulated quantities

Note: Chemicals are listed under the 313 Toxic Chemicals section only if they meet or exceed a reporting threshold.

Supplemental State Compliance Information

California

Warning: This product contains the following chemical(s) listed by the State of California under the Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65) as being known to cause cancer, birth defects or other reproductive harm.

None known.

Massachusetts

No ingredient regulated by MA Right-to-Know Law present.

New Jersey

CAS Number	Wt%	Component Name
63148-52-7	>60.0	Dimethyl, phenylmethyl siloxane, trimethyl-terminated

Pennsylvania

63148-52-7	>60.0	Dimethyl, phenylmethyl siloxane, trimethyl-terminated
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SECTION XVI: OTHER INFORMATION

These data are offered in good faith as typical values and not as product specifications. No warranty, either expressed or implied, is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate.